

K3011 - Premium Black Ink

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING


- 1.1 Product identifier:** K3011 - Premium Black Ink
Other means of identification:
K3011, K3011AI, K3011-BS1, K3011-IM1, K3011-HBC-A
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**
Relevant uses (Industrial user): Printing ink
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of the supplier of the safety data sheet:**
KAO CHIMIGRAF, S.L.U.
C/Compositor Carcassi, 6 – 8. Pol. Ind. Can Jardí
08191 Rubí - Barcelona - España
Phone: +34 93 586 20 40 - Fax: +34 93 588 56 77
docum.tecnica@kaochimigraf.com
www.kaochimigraf.com
Supplier:
HSA Systems A/S
Herluf Trolles Vej 116C
5220 Odense SØ
Denmark
Ph: +45-66-10-34-01 mail@hsasystems.com
- 1.4 Emergency telephone number:** +44 1235 239670 (multilingual) - 112

SECTION 2: HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture:**
CLP Regulation (EC) No 1272/2008:
The product is not classified as hazardous according to CLP Regulation (EC) No 1272/2008.
- 2.2 Label elements:**
CLP Regulation (EC) No 1272/2008:
Hazard statements:
Not relevant
Precautionary statements:
Not relevant
Supplementary information:
EUH210: Safety data sheet available on request.
- 2.3 Other hazards:**
Product does not meet PBT/vPvB criteria
Endocrine-disrupting properties: The product does not meet the criteria.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

- 3.1 Substance:**
Not relevant
- 3.2 Mixture:**
Chemical description: Mixture composed of chemical products
Components:
In accordance with Annex II of Regulation (EC) No 1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification		Concentration
CAS: 6920-22-5 EC: 230-029-6 Index: Not relevant REACH: 01-2119987321-35-XXXX	DL-hexane-1,2-diol⁽¹⁾	Self-classified	3 - <5 %
	Regulation 1272/2008	Eye Irrit. 2: H319 - Warning 	

⁽¹⁾ Substances presenting a health or environmental hazard which meet criteria laid down in Regulation (EU) No. 2020/878

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

SECTION 4: FIRST AID MEASURES

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K3011 - Premium Black Ink**SECTION 4: FIRST AID MEASURES (continued)****4.1 Description of first aid measures:**

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

This product does not contain substances classified as hazardous for inhalation, however, in case of symptoms of intoxication remove the person affected from the exposure area and provide with fresh air. Seek medical attention if the symptoms get worse or persist.

By skin contact:

In case of contact it is recommended to clean the affected area thoroughly with water and neutral soap. In case of changes to the skin (stinging, redness, rashes, blisters,...), seek medical advice with this Safety Data Sheet

By eye contact:

Rinse eyes thoroughly with water for at least 15 minutes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, in which case removal could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS for the product.

By ingestion/aspiration:

In case of consumption, seek immediate medical assistance showing the SDS for the product.

4.2 Most important symptoms and effects, both acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of any immediate medical attention and special treatment needed:

Not relevant

SECTION 5: FIREFIGHTING MEASURES**5.1 Extinguishing media:****Suitable extinguishing media:**

Product is non-flammable under normal conditions of storage, handling and use. In the case of combustion as a result of improper handling, storage or use preferably use polyvalent powder extinguishers (ABC powder), in accordance with the Regulation on fire protection systems.

Unsuitable extinguishing media:

Non-applicable

5.2 Special hazards arising from the substance or mixture:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

5.3 Advice for firefighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and Self Contained Breathing Apparatus. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1 Personal precautions, protective equipment and emergency procedures:****For non-emergency personnel:**

Isolate leaks provided that there is no additional risk for the people performing this task. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Evacuate the area and keep out those who do not have protection.

For emergency responders:

Wear protective equipment. Keep unprotected persons away. See section 8.

6.2 Environmental precautions:

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K3011 - Premium Black Ink**SECTION 6: ACCIDENTAL RELEASE MEASURES (continued)**

This product is not classified as hazardous to the environment. Keep product away from drains, surface and ground water.

6.3 Methods and material for containment and cleaning up:

It is recommended:

Prevent the entrance of product in drains, sewers or watercourses. Absorb the spill using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Collect the product in appropriate containers and manage it according to current legislation.

Spillages in water or sea:

Small spillages:

Contain spillage using barriers or similar equipment. Use suitable absorbents for collection and treat the waste in accordance with current regulations.

Large spillages:

If possible, contain spillage in open water using barriers or similar equipment. If this is not possible, try to control its spread and collect the product with suitable mechanical means. Always consult experts before using dispersants and make sure you have the necessary approvals if they are to be used. Treat the waste according to current regulations.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE**7.1 Precautions for safe handling:**

A.- General precautions for safe use

Comply with the current legislation concerning the prevention of industrial risks with regards manually handling weights. Maintain order, cleanliness and dispose of using safe methods (section 6).

B.- Technical recommendations for the prevention of fires and explosions

Product is non-flammable under normal conditions of storage, handling and use. It is recommended to transfer at slow speeds to avoid the generation of electrostatic charges that can affect flammable products. Consult section 10 for information on conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Specific storage requirements

Minimum Temp.: 5 °C

Maximum Temp.: 40 °C

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1 Control parameters:**

Substances whose occupational exposure limits have to be monitored in the workplace (European OEL, not country-specific legislation):

There are no applicable occupational exposure limits for the substances contained in the product

DNEL (Workers):

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K3011 - Premium Black Ink**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
DL-hexane-1,2-diol CAS: 6920-22-5 EC: 230-029-6	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	17,5 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	123 mg/m ³	Not relevant

DNEL (General population):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
DL-hexane-1,2-diol CAS: 6920-22-5 EC: 230-029-6	Oral	Not relevant	Not relevant	8,8 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	8,8 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	30 mg/m ³	Not relevant

PNEC:

Not relevant

8.2 Exposure controls:



A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<CE marking>> in accordance with Regulation (EU) 2016/425. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

B.- Respiratory protection



If the working conditions and/or safety measures adopted do not allow keeping the airborne concentration of the product below the exposure limits (if any) or at acceptable levels (if no exposure limits exist), suitable respiratory protection equipment chosen by a qualified professional should be used.

C.- Specific protection for the hands



Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory hand protection	Protective gloves against minor risks			Replace gloves in case of any sign of damage. For prolonged periods of exposure to the product for professional users/industrials, we recommend using CE III gloves in line with standards EN ISO 21420:2020 and EN ISO 374-1:2016+A1:2018

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

D.- Eye and face protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory face protection	Panoramic glasses against splash/projections.		EN 166:2002 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

E.- Body protection



Pictogram	PPE	Labelling	CEN Standard	Remarks
	Work clothing			Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 6529:2013, EN ISO 6530:2005, EN ISO 13688:2013, EN 464:1994.
	Anti-slip work shoes		EN ISO 20347:2022	Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 20345:2022 y EN 13832-1:2019

F.- Additional emergency measures

It is advised to implement additional emergency equipments in workplaces that are particularly exposed to the product or in situations where risk assessments highlight the necessity of such equipments.

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K3011 - Premium Black Ink**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

Environmental exposure controls:

To comply with environmental protection regulations, it is recommended to prevent any spillage of the product and its container.
For more detailed information, please refer to subsection 7.1.D.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on basic physical and chemical properties:**

For complete information see the product datasheet.

Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Not relevant *
Colour:	According to the markings on the package
Odour:	Characteristic
Odour threshold:	Not relevant *

Volatility:

Boiling point at atmospheric pressure:	107 °C
Vapour pressure at 20 °C:	2298 Pa
Vapour pressure at 50 °C:	12104,48 Pa (12,1 kPa)
Evaporation rate at 20 °C:	Not relevant *

Product description:

Density at 20 °C:	1020,1 kg/m ³
Relative density at 20 °C:	1,02
Dynamic viscosity at 20 °C:	Not relevant *
Kinematic viscosity at 20 °C:	Not relevant *
Kinematic viscosity at 40 °C:	Not relevant *
Concentration:	Not relevant *
pH:	Not relevant *
Vapour density at 20 °C:	Not relevant *
Partition coefficient n-octanol/water 20 °C:	Not relevant *
Solubility in water at 20 °C:	Not relevant *
Solubility properties:	Not relevant *
Decomposition temperature:	Not relevant *
Melting point/freezing point:	Not relevant *

Flammability:

Flash Point:	Non Flammable (>60 °C)
Flammability (solid, gas):	Not relevant *
Autoignition temperature:	211 °C
Lower flammability limit:	Not relevant *
Upper flammability limit:	Not relevant *

Particle characteristics:

Median equivalent diameter:	Not relevant *
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*Not relevant due to the nature of the product, not providing information property of its hazards.

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K3011 - Premium Black Ink**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)****9.2 Other information:****Information with regard to physical hazard classes:**

Explosive properties:	Not relevant *
Oxidising properties:	Not relevant *
Corrosive to metals:	Not relevant *
Heat of combustion:	Not relevant *
Aerosols-total percentage (by mass) of flammable components:	Not relevant *

Other safety characteristics:

Surface tension at 20 °C:	Not relevant *
Refraction index:	Not relevant *

*Not relevant due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY**10.1 Reactivity:**

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Avoid direct impact	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Not applicable	Not applicable	Avoid alkalis or strong bases

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008:**

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for consumption. For more information see section 3
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

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K3011 - Premium Black Ink**SECTION 11: TOXICOLOGICAL INFORMATION (continued)****C- Contact with the skin and the eyes (acute effect):**

- Contact with the skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.
- Contact with the eyes: Based on available data, the classification criteria are not met. However, it does contain substances classified as hazardous for this effect. For more information see section 3.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

Other information:

Not relevant

Specific toxicology information on the substances:

Identification	Acute toxicity		Genus
DL-hexane-1,2-diol CAS: 6920-22-5 EC: 230-029-6	LD50 oral	6200 mg/kg	Rat
	LD50 dermal		
	LC50 inhalation		

11.2 Information on other hazards:**Endocrine disrupting properties**

Endocrine-disrupting properties: The product does not meet the criteria.

Other information

Not relevant

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

12.1 Toxicity:

Not relevant

12.2 Persistence and degradability:

Not relevant

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K3011 - Premium Black Ink**SECTION 12: ECOLOGICAL INFORMATION (continued)****12.3 Bioaccumulative potential:**

Not relevant

12.4 Mobility in soil:

Identification	Absorption/desorption		Volatility	
DL-hexane-1,2-diol CAS: 6920-22-5 EC: 230-029-6	Koc	Not relevant	Henry	Not relevant
	Conclusion	Not relevant	Dry soil	Not relevant
	Surface tension	3,249E-2 N/m (134,5 °C)	Moist soil	Not relevant

12.5 Results of PBT and vPvB assessment:

Product does not meet PBT/vPvB criteria

12.6 Endocrine disrupting properties:

Endocrine-disrupting properties: The product does not meet the criteria.

12.7 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods:**

Code	Description	Waste class (Regulation (EU) No 1357/2014)
08 03 13	waste ink other than those mentioned in 08 03 12	Non-hazardous

Type of waste (Regulation (EU) No 1357/2014):

Not relevant

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-hazardous residue. Waste should not be disposed of to drains. See paragraph 6.2.

Regulations related to waste management:

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

SECTION 14: TRANSPORT INFORMATION

This product is not regulated for transport (ADR/RID,IMDG,IATA)

SECTION 15: REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:**

- Regulation (EC) No 528/2012: contains a preservative to protect the initial properties of the treated article. Contains 2-methyl-2H-isothiazol-3-one.
- Article 95, REGULATION (EU) No 528/2012: *2-methyl-2H-isothiazol-3-one (2682-20-4) - PT: (6,11,12,13)*
- Candidate substances for authorisation under the Regulation (EC) No 1907/2006 (REACH): Not relevant
- Regulation (EU) 2019/1021 on persistent organic pollutants: Not relevant
- Regulation (EU) No 2024/590, about substances that deplete the ozone layer: Not relevant
- REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Not relevant
- Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Not relevant

Seveso III:

Not relevant

Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc):

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K3011 - Premium Black Ink**SECTION 15: REGULATORY INFORMATION (continued)**

Not relevant

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

Other legislation:

The product could be affected by sectorial legislation

15.2 Chemical safety assessment:

The supplier has not carried out evaluation of chemical safety.

SECTION 16: OTHER INFORMATION**Legislation related to safety data sheets:**

The SDS shall be supplied in an official language of the country where the product is placed on the market. This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (COMMISSION REGULATION (EU) 2020/878).

Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:

Not relevant

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

CLP Regulation (EC) No 1272/2008:

Eye Irrit. 2: H319 - Causes serious eye irritation.

Classification procedure:

Not relevant

Advice related to training:

Training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

<http://echa.europa.eu>

<http://eur-lex.europa.eu>

Abbreviations and acronyms:

ADR: European agreement concerning the international carriage of dangerous goods by road

IMDG: International maritime dangerous goods code

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

COD: Chemical Oxygen Demand

BOD5: 5day biochemical oxygen demand

BCF: Bioconcentration factor

LD50: Lethal Dose 50

LC50: Lethal Concentration 50

EC50: Effective concentration 50

LogPOW: Octanolwater partition coefficient

Koc: Partition coefficient of organic carbon

UFI: unique formula identifier

IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -